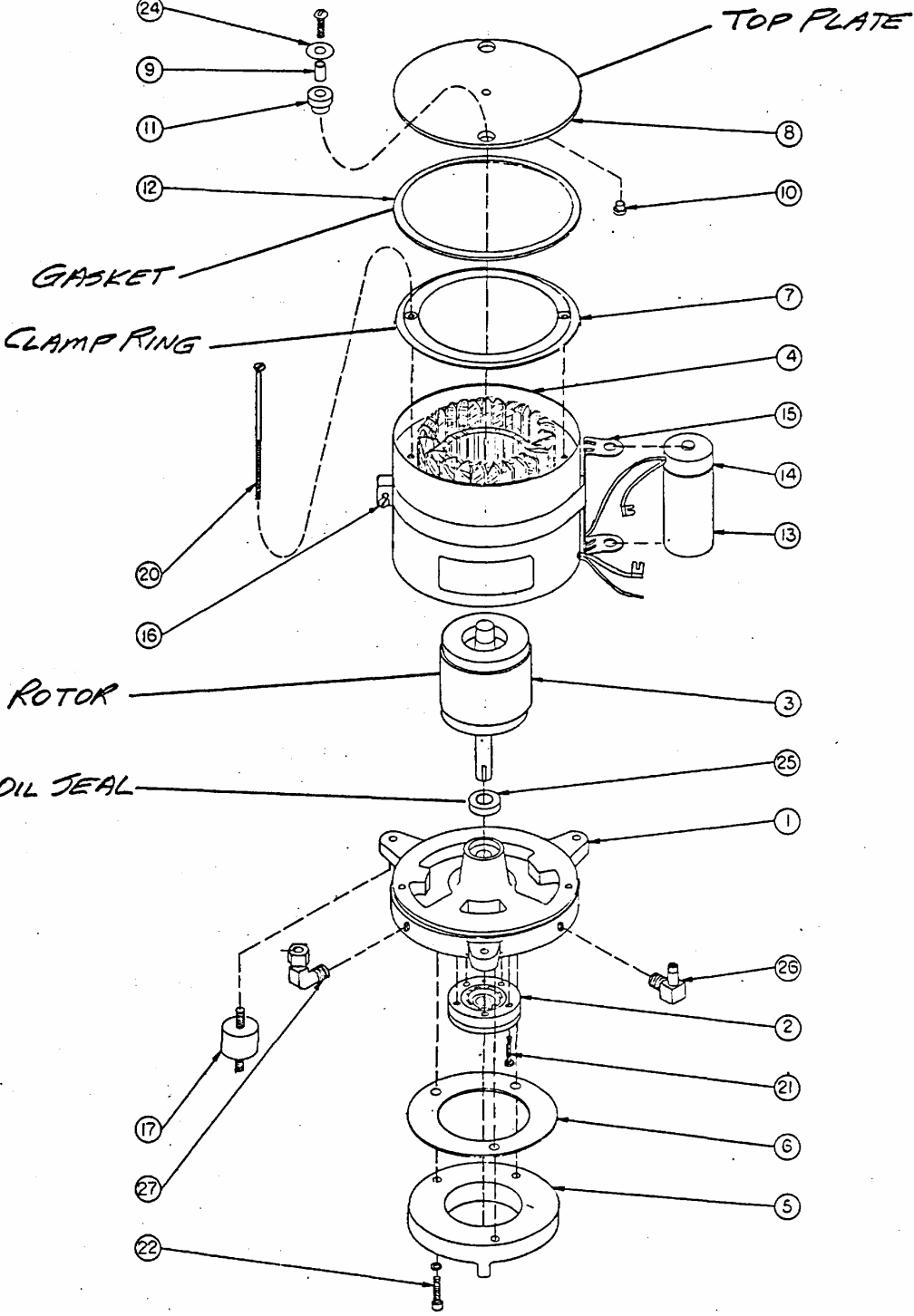


INSTRUCTIONS FOR REPLACING MOTOR OIL SEAL IN ROBBINS MEYERS MOTOR

Note: Refer to next page for motor breakdown:

1. Elevate chair to maximum height.
2. Remove top plate from motor.
3. Remove motor rotor by lifting upward.
4. Pry oil seal out of cavity in motor housing.
5. Wipe off any oil in cavities in motor housing. Be careful not to introduce any foreign matter into shaft hole in motor housing.
6. Lay replacement seal in place over cavity in motor housing with spring-loaded lip downward.
7. Tap seal into place until flush with surface of motor housing. Use soft material (wood or hard plastic) to drive seal into place. Start seal carefully to avoid cocking. **Note: BE EXTREMELY CAREFUL TO NOT INTRODUCE FOREIGN MATERIAL INTO SHAFT HOLE IN THIS OPERATION!**
8. Wipe motor rotor shaft clean and insert into shaft hole. Rotate rotor to engage pump key into shaft slot.
9. Replace motor top plate. Be sure rubber gasket is in place in groove between clamp ring and top plate.
10. Purge air from system (see separate instructions).

INSTRUCTIONS FOR REPLACING MOTOR OIL SEAL IN ROBBINS MEYERS MOTOR



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