

# INSTRUCTIONS FOR GAS REPLACEMENT

## (5200 CHAIR)

1. REFER TO OWNER'S MANUAL CHAIR TOP ASSEMBLY DRAWINGS FOR ITEM NUMBERS.
2. REMOVE UPHOLSTERED BACK.
3. REMOVE TWO #10-24 X  $\frac{3}{4}$  (ITEM 37) SCREWS.
4. REMOVE RECLINE LEVEL.
5. REMOVE TWO BOTTOM SCREWS (ITEM 9), AND TWO TOP SCREWS (ITEM 9)
6. SLIDE CHAIR BACK OFF HANDLES AND REMOVE.
7. LOCATE GAS SPRING (ITEM 6), AND LOCK NUT LOCATED AT TOP OF SPRING AND UP AGAINST PIVOT BLOCK (ITEM 8).
8. TURN THE LOCK NUT, MOVING THE NUT AWAY FROM THE PIVOT BLOCK (ITEM 8).
9. REMOVE SHOULDER BOLT (ITEM 50) THAT ATTACHES BASE OF GAS SPRING TO THE SEAT SUPPORT.
10. TURN THE BLACK GAS SPRING (ITEM 57) WITH YOUR HAND, MOVING THE SPRING AWAY FROM THE PIVOT BLOCK (ITEM 2) UNTILL THE SPRING IS REMOVED FROM THE BLOCK.
11. INSTALL THE NEW GAS SPRING INTO THE BLOCK AND ATTACH TO THE SEAT SUPPORT WITH THE SHOULDER SCREW.
12. THE GAS SPRING IS PROPERLY ADJUSTED IF THE BACK CAN FULLY TRAVEL FROM UPRIGHT TO TABLE TO UPRIGHT WITH THE HANDLE PULLED DOWN OR RAISED, AND WILL NOT DRIFT BACK WHEN PRESSURE IS APPLIED TO BACK WITHOUT HANDLE BEING ACTIVATED.
13. ONCE ADJUSTMENT IS MADE TURN JAM NUT ON SPRING UNTILL TIGHTLY UP AGAINST THE PIVOT BLOCK (**FAILURE TO DO THIS WILL ALLOW THE CHAIR TO GO BACK OUT OF ADJUSTMENT**).
14. REASSEMBLE CHAIR.

**INSTRUCTIONS FOR GAS REPLACEMENT  
(5200 CHAIR)**